Title: "Advancing Food Science: Exploring Agricultural Production, Processing, and Nutritional Implications for a Nourished and Sustainable Future"

**Authors and Affiliation:**

Chaitrali M. Bidikar: Ph. D Research Scholar

Department of Pharmacognosy and Phytochemistry, KLE College of Pharmacy,

KLE Academy of Higher Education and Research (KAHER), (Deemed-to-be University)

Belagavi, 590010, Karnataka, India.

Pramod J. Hurkadale: Professor

Department of Pharmacognosy and Phytochemistry, KLE College of Pharmacy,

KLE Academy of Higher Education and Research (KAHER), (Deemed-to-be University)

Belagavi, 590010, Karnataka, India.

**Abstract**

Food science, as an interdisciplinary field, delves into the intricate complexities of food and its profound impact on human health and well-being. This chapter presents a comprehensive exploration of various facets within food science, with a particular emphasis on its critical role in agricultural production, food processing, composition analysis, and nutritional implications. Understanding the intricate processes involved in cultivating and handling crops and livestock is paramount for food scientists to ensure a steady supply of safe and high-quality raw materials for food production. Through a range of sophisticated food processing techniques, these experts preserve the nutritional value and uphold food safety standards, thus contributing to the delivery of wholesome and nourishing products to consumers.The analysis of nutritional composition in different food items uncovers valuable insights into their inherent health benefits and potential risks, consequently enabling evidence-based dietary recommendations to enhance overall well-being. Regulatory guidelines set forth by esteemed bodies like the (FSSAI), the (WHO), and the International Council for Harmonization of Technical Requirements for Pharmaceuticals for Human Use (ICH) play a pivotal role in establishing international standards for food safety and quality. These guidelines guide the efforts of food scientists in their mission to promote public health and ensure global food safety.Moreover, food science actively embraces pioneering innovations such as nanotechnology, functional foods, and sustainable practices, offering promising solutions to tackle the pressing challenges facing the global food industry. Emphasizing sustainable food systems and minimizing food waste, food science contributes significantly to fostering a resilient and responsible food environment. By amalgamating the power of cutting-edge research, collaborative endeavors, and adherence to stringent global standards, food science lays the groundwork for a nourished and sustainable future for both humanity and the planet.

**Keywords:** Food Science; Health; Agricultural Production; Food Processing; Nutrition.

**Introduction**

Food is an essential aspect of human life, providing sustenance, satisfaction/gratification, and cultural significance. However, beyond its basic role as a source of energy, food holds a fascinating and complex scientific nature. The study of food science explore into the understanding of the physical, chemical, and biological properties of food and its transformation from raw materials to the final edible product. It is an interdisciplinary field that draws knowledge from various branches, including chemistry, biology, physics, engineering, and nutrition.Food science is an interdisciplinary field that investigates into the complex food, exploring its physical, chemical, and biological properties from farm to fork. This scientific discipline plays a pivotal role in understanding the agricultural production, processing, and distribution of food, while also examining the nutritional aspects that impact human health and well-being. By combining insights from various scientific domains, food science strives to enhance the safety, quality, and nutritional value of the food we consume daily.

The study of food science is motivated by several critical factors that impact individuals and society as a whole. Firstly, ensuring food safety is paramount to safeguard public health from food borne illnesses and contamination. Secondly, understanding the factors that influence food quality allows us to meet consumer expectations while preserving nutritional attributes. Additionally, as the global population grows, food science addresses the challenge of food preservation to prevent waste and enhance food security. Furthermore, researchers and food technologists continuously work to develop innovative food products that cater to evolving consumer preferences while promoting health and sustainability through informed nutrition**[1-4]**.

Agricultural production and food processing involve complex chemical and biological processes that can impact the composition and safety of food products. Quality control in agriculture encompasses various aspects, such as soil health, crop yield, pest and disease management, water management, and sustainable farming practices. Assessing these parameters is crucial to ensure optimal conditions for plant growth, minimize crop losses, and enhance agricultural productivity.Similarly, in the realm of nutrition, ensuring the nutritional quality of food products is essential to meet the dietary requirements of individuals and maintain overall health and well-being**[5-10]**. Quality control in nutrition involves evaluating the presence and levels of essential nutrients, assessing bioavailability, promoting nutritional balance, and encouraging dietary diversity. These measures aid in providing consumers with safe and nutritious food choices.To achieve accurate and reliable results in quality control, advanced analytical techniques are employed. AAS, ICP-MS, and ICP-OES are powerful tools used in the analysis of trace elements and metals in agricultural products and food items. AAS allows the quantitative determination of specific elements through absorption spectroscopy, while ICP-MS and ICP-OES offer sensitive multi-element analysis capabilities, making them invaluable in assessing nutrient content, detecting contaminants, and ensuring food safety.Throughout this chapter, we will explore the principles and applications of AAS, ICP-MS, and ICP-OES in agriculture and nutrition quality control. Understanding these analytical techniques and their role in monitoring key parameters empowers stakeholders in the food industry, regulatory bodies, and research communities to make informed decisions, uphold quality standards, and contribute to a healthier and more sustainable food system. By harnessing the potential of AAS, ICP-MS, and ICP-OES, we pave the way for enhancing agricultural productivity and ensuring nutritious food for a thriving global population**[11-18]**.

The FSSAI is an autonomous regulatory body established by the Government of India to oversee and regulate food safety and hygiene. FSSAI's guidelines encompass various aspects, including food safety standards, labeling, packaging, and quality control. These guidelines aim to ensure that all food products in the Indian market meet stringent safety and quality standards, providing consumers with safe and authentic food choices. FSSAI also plays a vital role in promoting food science research and innovation to address emerging food safety challenges**[19]**.As a specialized agency of the United Nations, WHO sets international standards and guidelines for nutrition and food safety, with a focus on promoting healthy diets, addressing malnutrition, and preventing foodborne diseases that significantly impact human health.Their recommendations help countries develop robust food safety systems, implement effective food control measures, and create policies to improve public health through nutrition. WHO also emphasizes the importance of collaboration between nations to share knowledge and best practices in food science and safety, fostering a global effort to ensure the well-being of all individuals and communities throughout the globe **[20]**.

While primarily known for its role in pharmaceuticals, ICH also plays a major part in the field of food science. ICH's guidelines address the quality, safety, and efficacy of food additives and ingredients used in the development of food products. These guidelines help maintain consistent global standards for food safety and facilitate international trade by ensuring the harmonization of regulations related to food science.

Moreover, food science is intricately linked to human nutrition and health. Understanding the nutritional content of foods and their effects on the human body is crucial in developing evidence-based dietary guidelines, combating malnutrition, and promoting overall well-being**[21]**.

Another key motivation for studying food science lies in addressing global challenges related to food production and distribution. With a burgeoning/promising/growing global population, food security becomes a pressing concern. Food science plays a fundamental role in developing efficient and sustainable food production methods, reducing food waste, and ensuring equitable access to nourishment for all**[22,23]**.

The field of agriculture and nutrition plays a fundamental role in ensuring the sustenance and well-being of the global population. As the demand for safe and nutritious food continues to rise, it becomes imperative to implement effective quality control measures to monitor and safeguard the quality and nutritional value of agricultural produce and food products. This chapter delves into the significance of quality control parameters in agriculture and nutrition, with a particular focus on the analytical techniques of Atomic Absorption Spectrometry (AAS), Inductively Coupled Plasma Mass Spectrometry (ICP-MS), and Inductively Coupled Plasma Optical Emission Spectrometry (ICP-OES).

1. **Agricultural and Nutritional Aspects Related to Food Science: [24-28]**
2. **Agricultural Production:** The foundation of food science lies in understanding the cultivation, harvesting, and post-harvest handling of crops and livestock. Techniques such as crop breeding, irrigation, and sustainable farming practices directly impact the availability and quality of raw materials for food production.
3. **Food Processing:** Once harvested, raw agricultural products undergo various processing methods, including cleaning, milling, cooking, and packaging. Food science ensures that these processes maintain the nutritional value and safety of the final product.
4. **Food Composition:** Analyzing the nutritional composition of different foods is vital in determining their health benefits and potential risks. Food scientists assess the presence of macronutrients, micronutrients, vitamins, minerals, and bioactive compounds.
5. **Food and Health:** The study of nutrition and dietetics falls under the umbrella of food science. Researchers investigate how specific nutrients affect the human body, helping prevent diseases and promote overall well-being.
6. **Food Safety and Quality Assurance:** Food science plays a critical role in ensuring the safety and quality of food products. Food scientists work to identify potential contaminants and hazards in the food supply chain, implementing measures to prevent foodborne illnesses. They also develop and optimize food processing techniques to maintain product quality while extending shelf life, reducing food waste, and meeting consumer demands.
7. **Food Preservation and Storage:** Food scientists investigate various preservation methods such as canning, freezing, drying, and fermentation to extend the shelf life of food products. These techniques not only prevent spoilage but also retain the nutritional content of foods, allowing consumers to access a wide range of produce throughout the year.
8. **Sensory Evaluation:** Understanding the sensory aspects of food is crucial in developing products that appeal to consumers' tastes and preferences. Food scientists employ sensory evaluation techniques to assess attributes like taste, texture, aroma, and appearance, enabling the creation of products that satisfy both sensory pleasure and nutritional needs.
9. **Food Additives and Ingredients:** Food science explores the use of additives and ingredients to improve food products' quality, appearance, and stability. Food scientists evaluate the safety and efficacy of additives, ensuring they comply with regulations and contribute positively to the overall consumer experience.
10. **Food Packaging Technology:** Packaging plays a crucial role in preserving food quality, protecting it from physical damage, and preventing contamination. Food scientists study packaging materials and technologies, ensuring they meet safety standards and maintain the freshness of the product throughout its shelf life.
11. **Food Nanotechnology:** An emerging area of food science, nanotechnology explores the application of nanoparticles in food production and processing. It offers opportunities to improve food quality, enhance nutrient delivery, and develop innovative functional foods with potential health benefits.
12. **Sustainable Food Systems:** Food science is at the forefront of promoting sustainable practices in agriculture and food production. Researchers investigate eco-friendly techniques, reduced food waste strategies, and sustainable sourcing to address environmental challenges and create a more resilient and sustainable food system.
13. **Novel Food Processing Technologies:** Food science embraces cutting-edge technologies such as high-pressure processing, pulsed electric field, and non-thermal processing methods. These innovative techniques preserve the nutritional integrity of foods while ensuring safety and extending shelf life.
14. **Functional Foods:** Food scientists explore the concept of functional foods, which offer additional health benefits beyond basic nutrition. These foods are formulated with bioactive compounds, pro-biotics, or nutraceuticals that may promote specific health outcomes, such as improved digestion or immune support.
15. **Nutrigenomics:** The integration of genetics and nutrition is a burgeoning field in food science. Nutrigenomics studies how individual genetic variations influence responses to specific nutrients, leading to personalized dietary recommendations for optimal health and disease prevention.
16. **Quality parameters of Agriculture:[29-38]**
17. **Soil Health:** Assessing soil fertility, pH levels, and nutrient content to ensure optimal conditions for plant growth.
18. **Crop Yield:** Measuring the quantity and quality of crop production to maximize output and efficiency.
19. **Pest and Disease Management:** Implementing strategies to control pests and diseases to minimize crop losses and maintain product quality.
20. **Water Management:** Efficiently managing water resources to ensure adequate irrigation while minimizing wastage.
21. **Sustainable Farming** Practices: Promoting environmentally friendly and sustainable agricultural methods to protect ecosystems and natural resources.
22. **Genetic Diversity:** Preserving genetic diversity in crops to enhance resilience and adaptability to changing environmental conditions.
23. **Crop Rotation:** Practicing crop rotation to improve soil health, control pests, and reduce the risk of soil degradation.
24. **Organic Farming:** Emphasizing organic farming practices to avoid the use of synthetic chemicals and promote healthier, chemical-free produce.
25. **Use of GMOs:** Monitoring and regulating the use of genetically modified organisms to ensure safety and adherence to guidelines.
26. **Certification and Standards:** Adhering to agricultural certification and quality standards to guarantee the authenticity and traceability of produce.
27. **Quality Parameters of Nutrition:[39-48]**
28. **Nutrient Content:** Evaluating the presence and levels of essential nutrients in food to meet dietary requirements.
29. **Bioavailability:** Assessing the extent to which nutrients can be absorbed and utilized by the human body.
30. **Nutritional Balance:** Ensuring a balanced diet that provides adequate amounts of macronutrients (proteins, carbohydrates, and fats) and micronutrients (vitamins and minerals).
31. **Nutritional Density:** Promoting foods that offer a high concentration of nutrients relative to their caloric content.
32. **Dietary Diversity:** Encouraging a diverse diet to ensure the intake of a wide range of nutrients and prevent deficiencies.
33. **Nutritional Guidelines:** Following dietary guidelines provided by health authorities to promote optimal nutrition and well-being.
34. **Nutritional Labeling:** Providing clear and accurate nutritional information on food packaging to help consumers make informed choices.
35. **Special Dietary Needs:** Addressing specific nutritional requirements for different age groups, medical conditions, and lifestyle preferences.
36. **Nutritional Education:** Educating the public about the importance of balanced nutrition and healthy eating habits.
37. **Impact of Food Processing:** Understanding the effect of various food processing techniques on nutrient retention and bioavailability.
38. **Quality Parameters of Food Science:[49-68]**
39. **Safety:** Ensuring that food products are free from harmful contaminants and pathogens to safeguard public health.
40. **Nutritional Content:** Assessing the presence of essential nutrients, vitamins, minerals, and bioactive compounds to promote optimal nutrition and well-being.
41. **Sensory Attributes:** Evaluating taste, texture, aroma, appearance, and overall sensory appeal to enhance consumer satisfaction and acceptability.
42. **Shelf Life:** Determining the stability and longevity of food products, preventing spoilage and maintaining quality over time.
43. **Microbiological Purity:** Ensuring that food is free from harmful microorganisms that could cause foodborne illnesses.
44. **Processing Techniques:** Implementing food processing methods that preserve nutritional value, taste, and safety while meeting consumer demands.
45. **Authenticity and Traceability:** Verifying the origin and authenticity of food products through traceability systems to prevent food fraud.
46. **Labeling and Packaging:** Ensuring accurate and informative labeling to provide consumers with essential information about the product and its contents.
47. **Sustainability:** Considering the environmental impact of food production and distribution to promote eco-friendly practices and reduce waste.
48. **Allergen Management:** Managing and clearly labeling potential allergens in food products to protect consumers with allergies.
49. **Regulatory Compliance:** Adhering to national and international food safety and quality regulations to maintain high standards.
50. **Process Efficiency:** Implementing efficient and cost-effective food production processes to optimize resources and reduce waste.
51. **Traceability and Recall Systems:** Developing systems to trace the origin of raw materials and finished products and enabling swift product recalls in case of safety issues.
52. **Packaging Integrity:** Ensuring that food packaging protects the product from contamination and maintains its quality throughout the supply chain.
53. **Continuous Improvement:** Engaging in research and innovation to enhance food safety, quality, and nutritional value continuously.
54. **Sustainability Practices:** Incorporating sustainable and environmentally friendly practices in the food production and distribution chain to reduce the ecological footprint.
55. **Consumer Feedback and Engagement:** Actively seeking and considering consumer feedback to improve products and processes based on consumer preferences and needs.
56. **Food Waste Reduction:** Implementing strategies to minimize food waste at various stages of the supply chain to promote resource conservation.
57. **Product Innovation:**Driving innovation to create new and healthier food products that cater to evolving consumer preferences and health concerns.
58. **Food Safety Training and Education:** Providing food safety training and education to food handlers, processors, and consumers to enhance overall awareness and compliance with food safety standards.

**Conclusion:**

Food science stands at the forefront of ensuring the world's sustenance through a deep understanding of the complexities of food. This interdisciplinary field plays a vital role in various aspects of the food supply chain, from agricultural production to the nutritional content of the final product. The guidelines set forth by regulatory bodies such as FSSAI, WHO, and ICH emphasizes the importance of safety, quality, and nutrition in the global food landscape. Food science continually strives to address challenges in food safety, optimize food processing techniques, and promote healthier dietary choices. Agricultural and nutritional aspects are at the core of food science, encompassing agricultural production, food processing, food composition, and the relationship between food and health. Understanding soil health, crop yield, pest management, and sustainable farming practices ensures an efficient and environmentally friendly agricultural system. Analyzing the nutritional content of foods helps develop evidence-based dietary guidelines, promoting overall well-being. Food science also addresses global challenges such as food preservation, food waste reduction, and the development of innovative food products to cater to diverse consumer needs.

By exploring the composition and nutritional value of different foods, food scientists contribute to enhancing human health and well-being. Moreover, the advancements in food science technology and innovative approaches, such as nanotechnology and functional foods, offer promising avenues to meet the demands of a growing population while addressing environmental concerns. With a strong focus on sustainability, food science drives research to develop eco-friendly practices and reduce food waste, creating a more resilient and responsible food system. Through continuous research, collaboration, and adherence to international standards, food science holds the key to fostering a safer, healthier, and more nourishing future for individuals and communities worldwide.

As we investigate further into the realms of food science, it is imperative to recognize the critical role it plays in shaping our diets, ensuring food safety, and creating a sustainable and thriving global food landscape. Together, the efforts of food scientists, regulatory bodies, and stakeholders pave the way for a more informed, sustainable, and nourished world, where food not only delights our taste buds but also nurtures our bodies and sustains the planet for generations to come.

**References**

1. Belitz HD, Grosch W, Schieberle P. Food chemistry. Springer Science & Business Media; 2008 Dec 21:4th edition.
2. Singh RP, Heldman DR. Introduction to food engineering. Gulf Professional Publishing; 2001 Jun 29: 4th edition.
3. Jay JM, Loessner MJ, Golden DA. Modern food microbiology. Springer Science & Business Media; 2008 Feb 5: 7th edition.
4. DeBruyne, L., Whitney, E., & Pinna, S. Nutrition for Health and Healthcare. Cengage Learning. 2019: 7th edition.
5. Liu, R. H., & Hotchkiss, J. H. (Eds.). (2017). Quality Attributes and Their Measurement in Fruits and Vegetables. CRC Press.
6. Smith, B. (Ed.). Nutrition and Sustainable Agriculture. MDPI. 2020
7. Sparks, D. L. (Ed.). Advances in Agronomy (Vol. 153). Academic Press. 2019
8. LeBlanc, J. G., &Milani, C. (Eds.). Beneficial Microbes in Fermented and Functional Foods. CRC Press.2021
9. Ghorbanpour, M., &Varma, A. (Eds.). Management of Medicinal and Aromatic Plants. Springer.2020
10. DePaoli, A. (Ed.). Dietary Reference Intakes for Nutritional Elements. CRC Press. 2019
11. Fuentes, M., Polissiou, M., &Martínez, E. A. (Eds.). Analytical Techniques and Methods for Food and Beverage Safety. Academic Press. 2019
12. Montes-Bayón, M., &Sanz-Medel, A. (Eds.) Inductively Coupled Plasma Mass Spectrometry Handbook. John Wiley & Sons. 2016
13. Quevauviller, P. (Ed.). Elemental Speciation: New Approaches for Trace Element Analysis. Royal Society of Chemistry. 2018
14. Welz, B., &Sperling, M. (Eds.) . Atomic Absorption Spectrometry. John Wiley & Sons. 2019
15. Pohl, P. (Ed.). Handbook of Sample Preparation. John Wiley & Sons.2018
16. Quevauviller, P., Rauret, G., &López-Sánchez, J. F. (Eds.). Quality Assurance and Quality Control in the Analytical Chemical Laboratory: A Practical Approach (Second Edition). John Wiley & Sons. 2020
17. Agilent Technologies. ICP-OES and ICP-MS for Food Safety and Quality Control. 2023 <https://www.agilent.com/en/products/icp-ms-icp-oes>
18. PerkinElmer. Atomic Absorption Spectrometry (AAS) Solutions for Food Analysis. 2023 <https://www.perkinelmer.com/category/atomic-absorption-aa>
19. Ghoul I. Food safety and standards authority of India (FSSAI). Training Manual for Food Safety Regulators. New Delhi: Food Safety and Standards Authority of India. 2013;1. <https://www.fssai.gov.in/>
20. Pacific W. World Health Organization WHO Regional websites. World. 2023 Jun 7.<https://www.who.int/health-topics/food-safety#tab=tab_1>
21. Joffe S, Allen AJ, Davis JM, Koppelman E, Kornetsky SZ, Ku GM, Miller VA, Preston J, Shah LD, Bierer BE. Establishing a global regulatory floor for children’s decisions about participation in clinical research. Pediatric Research. 2023 Jan 28:1-4. <https://www.ich.org/>
22. Mack A, Hutton R, Olsen L, Relman DA, Choffnes ER, editors. Improving food safety through a one health approach: workshop summary. National Academies Press; 2012 Sep 10.
23. Institute of Food Technologists (IFT).Introduction to Food Science. 2021 <https://www.ift.org/career-development/learn-about-food-science>.
24. Camire, M. E., Dougherty, M. P., & Briggs, J. L. Food Science. Elsevier. 2019
25. Coupland, J. N. (Ed.). Food Materials Science: Principles and Practice. Woodhead Publishing.2019
26. Swaminathan, M., & Kaur, S. (Eds.). Food Science and Technology: Trends and Future Prospects. Springer. 2018
27. Food and Agriculture Organization of the United Nations (FAO). (n.d.). <http://www.fao.org/home/en/>
28. European Food Safety Authority (EFSA). (n.d.). <https://www.efsa.europa.eu/>
29. Brady, N. C., & Weil, R. R. The Nature and Properties of Soils (15th ed.). Pearson. 2016
30. Sadras, V. O., &Calderini, D. F. Crop Physiology: Applications for Genetic Improvement and Agronomy. Academic Press.2015
31. Radcliffe, E. B., & Hutchison, W. D. Integrated Pest Management: Concepts, Tactics, Strategies, and Case Studies. Cambridge University Press. 2018
32. Ward, F. A., & Pulido-Velazquez, M. Water Resources Systems Planning and Management: An Introduction to Methods, Models, and Applications. Springer.2016
33. Pretty, J. Agroecology: A Transdisciplinary, Participatory, and Action-oriented Approach. Oxford University Press.2018
34. Brown, A. H. D., & Frankel, O. H. Plant Evolution and Adaptation. Routledge.1989
35. Lenné, J. M., Wood, D., & Waller, J. M. Integrated Soil Fertility Management in Africa: Principles, Practices, and Developmental Process. Routledge. 2018
36. Reganold, J. P., &Wachter, J. M. Organic Agriculture in the 21st Century. Nature Plants, 2(2), 15221. 2016
37. Hui, Y. H., &Ghazala, S. Genetically Modified Organisms in Food Production. Academic Press. 2016
38. International Organization for Standardization (ISO). ISO 9001:2015 Quality Management Systems – Requirements. 2016
39. Trumbo, P. R., &Schlicker, S. Yates, A. A., Poos, M. (Eds.). Dietary Reference Intakes: The Essential Guide to Nutrient Requirements. National Academies Press. 2002
40. Gibson, R. S. Principles of Nutritional Assessment (2nd ed.). Oxford University Press. 2016
41. Willett, W. Nutritional Epidemiology (3rd ed.). Oxford University Press. 2012
42. Drewnowski, A., &Fulgoni, V. L. Nutrient Density: Principles and Evaluation Tools. The American Journal of Clinical Nutrition, 99(5), 1223S–1228S. 2014
43. Kennedy, G., Ballard, T., &Dop, M. C. Guidelines for Measuring Household and Individual Dietary Diversity. Nutrition and Consumer Protection Division, Food and Agriculture Organization (FAO). 2013
44. U.S. Department of Agriculture (USDA) & U.S. Department of Health and Human Services (HHS). Dietary Guidelines for Americans. 2020
45. Food and Drug Administration (FDA). Nutrition Labeling and Education Act (NLEA) Requirements.2021
46. National Institute of Health (NIH). Special Dietary Needs – MedlinePlus Medical Encyclopedia. 2021
47. Contento, I. R., Balch, G. I., &Bronner, Y. L. Nutrition Education: Linking Research, Theory, and Practice (3rd ed.). Jones & Bartlett Learning. 2015
48. Nielsen, S. S. (Ed.). Food Analysis (5th ed.). Springer. 2017
49. Food and Agriculture Organization of the United Nations (FAO) & World Health Organization (WHO). Principles for Food Safety Risk Assessment (CAC/GL 63-2007). FAO/WHO. 2020
50. USDA National Nutrient Database for Standard Reference (Release SR28). United States Department of Agriculture, Agricultural Research Service.
51. Stone, H., &Sidel, J. L. Sensory Evaluation Practices (3rd ed.). Academic Press. 2004
52. Robertson, G. L. Food Packaging: Principles and Practice (2nd ed.). CRC Press. 2006
53. Jay, J. M., Loessner, M. J., & Golden, D. A. (Eds.). Modern Food Microbiology (7th ed.). Springer. 2005
54. Fellows, P. Food Processing Technology: Principles and Practice (3rd ed.). Woodhead Publishing.2009
55. Barone, J., & Schmidt, S. (Eds.). Traceability in Food: Origin and Authenticity. Wiley-Blackwell. 2015
56. Yam, K. L., &Papadakis, S. E. (Eds.). Food Packaging: Nanotechnology in the Agri-Food Industry (Vol. 7). Academic Press. 2016
57. Gustavsson, J., Cederberg, C., Sonesson, U., van Otterdijk, R., &Meybeck, A. Global Food Losses and Food Waste: Extent, Causes, and Prevention. FAO. 2011
58. Taylor, S. L., &Hefle, S. L. (Eds.). Food Allergens: Biochemistry and Molecular Nutrition. CRC Press. 2006
59. Food and Drug Administration (FDA). Code of Federal Regulations Title 21: Food and Drugs. U.S. Government Publishing Office. 2020
60. Speight, J. G. Chemical Process and Design Handbook. McGraw-Hill Education. 2014
61. Ruiz-Garcia, L., &Almli, V. L. (Eds.). Traceability in the Dairy Industry. John Wiley & Sons. 2010
62. Kirwan, M. J., & Strawbridge, J. W. Developing Food Safety: A Comprehensive Approach. Woodhead Publishing. 2017
63. Institute of Food Technologists (IFT). Continuous Improvement in the Food Industry: Contemporary Techniques, Tools, and Approaches. IFT Press. 2020
64. Lehmann, J., &Rillig, M. C. Natural and Anthropogenic Soil Substances. Oxford University Press.2015
65. Verbeke, W., &Scholderer, J. (Eds.). Sustainable Food Consumption: A Practice Based Approach. Springer.2015
66. Parfitt, J., Barthel, M., &Macnaughton, S. (2010). Food Waste Within Food Supply Chains: Quantification and Potential for Change to 2050. Philosophical Transactions of the Royal Society B: Biological Sciences.2010; 365(1554): 3065–3081.
67. Institute of Food Technologists (IFT). Food Innovation: The Science Behind Smart Change in Food Manufacturing. IFT Press. 2019
68. World Health Organization (WHO). WHO Five Keys to Safer Food Manual. WHO Press. 2020